
Impacts of Adoption of the New Threshold Limit Value For Beryllium

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Issue: New Threshold Limit Value for Beryllium

In 2009 the American Conference of Governmental Industrial Hygienists (ACGIH) issued a revised Threshold Limit Value (TLV) for beryllium.

- 0.05 ug/m³, 8hr TWA.
- Inhalable particle fraction sample.

Should DOE sites adopt the new TLV?

- DOE incorporated the 2005 TLVs in 10 CFR 851.
- Site contract may require use of the latest TLV.
- OSHA is developing a beryllium standard.
- Sites may chose to adopt the new TLV as a more conservative protective measure.

Problem: Measuring Very Low Exposure Limit

- 0.05 ug/m³ (even with a full shift sample), may be near or below the quantification limit of some analytical laboratories.
- The method of analysis can effect choice of sampler (and vice-versa).
- Industrial hygienists generally desire an analytical quantification limit ten fold lower than the exposure limit.
- An exposure limit at or near the quantification limit does not allow for adequate statistical analysis of sample distribution or trends.
- No “comfort zone” for industrial hygienists or managers.

Problem: Measuring Very Low Exposure Limit

Sample detection limit ($\mu\text{g}/\text{m}^3$) for a full shift sample (480 minutes) at various flow rates and analytical quantification limits.

		Limit of Quantification ($\mu\text{g}/\text{sample}$)			
		0.005	0.01	0.03	0.05
Flow Rate (liters/minute)	2.0	0.005	0.010	0.031	0.052
	3.5	0.003	0.006	0.018	0.030
	4.0	0.003	0.005	0.016	0.026

IH Comfort Factor: ≥ 10 Green; ≥ 5 Yellow; < 5 Red.

Problem: Sample Analysis Concerns

- Transition to methods like ICP-MS at significant additional cost for capital equipment, maintenance, and the higher level of operator skill and ability required.
- Fluorescence methods may provide an adequate quantification limit at a more reasonable cost, but require further development and greater general acceptance.
- The lab must be accredited by the AIHA for any methods used for analysis of samples used for personal exposure monitoring.
- Handling and processing of samplers a significant issue.
- Sample analysis will not be covered in this talk. It requires further evaluation and deserves additional time.

Particle Size Fractions

ISO 7708:1995 Particle size fraction definitions for health-related sampling.

- **Inhalable (full respiratory tract)**
 - Median cut point 100 μm .
- **Thoracic (lung airways and gas-exchange region)**
 - Median cut point 10 μm .
- **Respirable (gas-exchange region)**
 - Median cut point 4 μm .

ACGIH intends for all TLVs to eventually specify an ISO particle size fraction.

Problem: Different Sampler Required



The standard 3 piece 37 mm cassette typically used for metals sampling does not meet **any** of the ISO particle size sampling criteria.

Available Inhalable Samplers



Button
4 lpm
25 mm



IOM
2 lpm
25 mm



CIS
3.5 lpm
37 mm

IOM Sampler Flow/Pressure Test

Filter

5 μ m PVC

1.2 μ m MCE

0.8 μ m MCE

37 mm CFC

Pressure

9 cm H₂O

23 cm H₂O

52 cm H₂O

14 cm H₂O

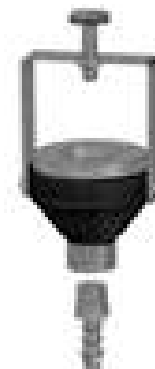
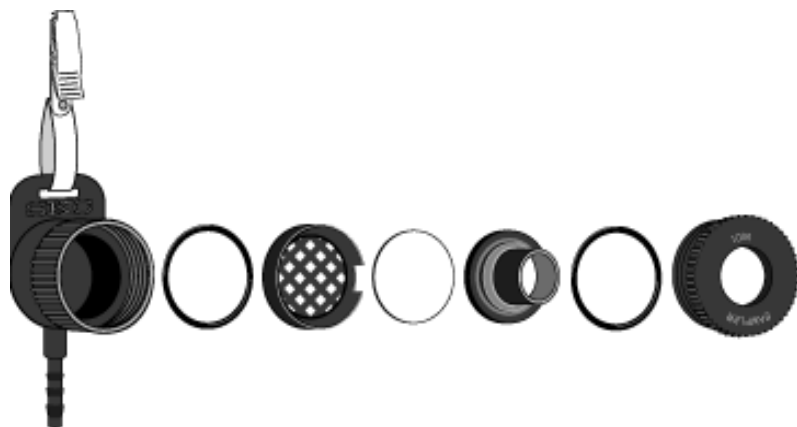
Flow

2 lpm

2 lpm

2 lpm

2 lpm



Note: Problems with leaks in calibration adaptor.

Button Sampler Flow/Pressure Test

Filter

5 μm PVC

1.2 μm MCE

0.8 μm MCE

37 mm CFC

Pressure

12 cm H_2O

42 cm H_2O

76 cm H_2O

28 cm H_2O

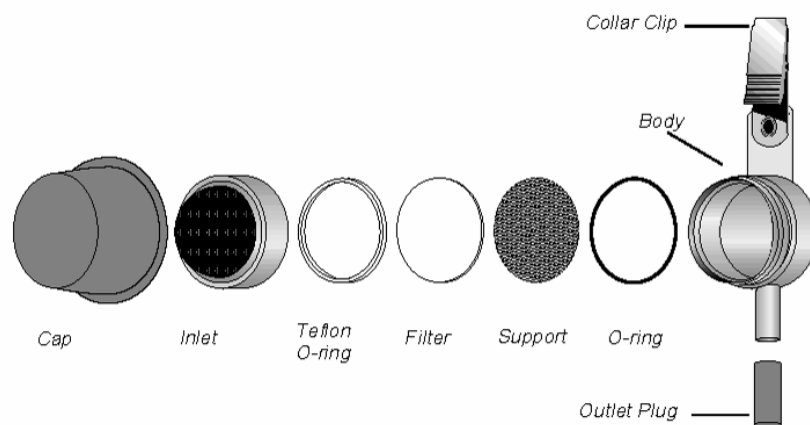
Flow

4 lpm

4 lpm

3.4 lpm

4 lpm



Note: Pump failure within minutes with 0.8 μm filter.

CIS Sampler Flow/Pressure Test

Filter

5 μ m PVC

0.8 μ m MCE

37 mm CFC

Pressure

7 cm H₂O

28 cm H₂O

28 cm H₂O

Flow

3.5 lpm

3.5 lpm

4 lpm



Note: No calibration adaptor !

Survey of Commercial Analytical Laboratories

- Accredited laboratories participating in the IHLAP Program were identified on AIHA web page.
- 42 laboratories selected based on listing of analytical methods and/or participation in the BeLAP.
- Letters sent with questions on the handling and processing of inhalable samplers.
- Eight laboratories responded via letter, email, or telephone.
- Four of the responding labs indicated they handled and analyzed inhalable samplers. Others indicated no demand.

Questions and Responses from Labs

- Do you provide guidance on collecting and handling inhalable particle fraction samples?
 - Two labs said yes. One said would provide if requested. One said customer gets guidance from sampler manufacturer.
- Do you require a specific sampler?
 - One required the SKC IOM sampler. Remainder prefer IOM but would consider other. One analyzed occasional button samplers.
- How do you deal with material deposited on the walls of the internal filter cassette to ensure it is included with the filter in the sample analysis?
 - Two labs said not an issue as only gravimetric analysis used. One lab rinses and adds to sample. One lab wipes all sample cassettes for metals analysis and adds to sample.

Questions and Responses from Labs

- Do you or the customer provide the inhalable sampler?
 - Two labs provides to customers. One lab provides only to local customers. One lab rents to those who don't own.
- Would the customer remove the filter or filter cassette from the sampler; or would the customer send the entire sampler to your laboratory?
 - All labs indicate the entire sampler is sent.
- Do you have a quality assurance and testing program to ensure the samplers sent to customers are not contaminated?
 - All labs indicated yes, but with varying levels of formality.

Indications from Commercial Lab Survey

- Very little demand for inhalable sampler analysis.
- Majority of inhalable samples are for gravimetric analysis.
- IOM is sampler of choice by commercial analytical labs.
- In general, commercial analytical laboratories are not prepared for large-scale analysis of beryllium samples collected using inhalable samplers.
- A higher demand would likely result in more commercial laboratories handling and analyzing inhalable samplers at competitive rates.

Cleaning of Samplers

- No matter what sampler is selected or who does the analysis, sampler cleaning will be required.
- New samplers arrived with residual grease and dirt.
- The low exposure limit makes the potential for residual contamination in the sampler a serious concern. (0.05 ug \approx 37 um particle)
- Stringent adherence to validated cleaning and re-loading procedures required.
- Strict adherence to a quality assurance program will be required.

Cleaning Methods and Issues

- Manufacturers recommend soapy water. Ultrasonic recommended for IOM. Cautions on solvents.
- Special attention must be paid to gaskets.
- Experience at LANL indicates a three stage ultrasonic system is very effective at removing beryllium particles.
- Means to initially validate and periodically test cleaning methods will need to be determined.
- Available space for cleaning, drying, and assembling samples may be an issue at some sites.
- May create an additional waste stream.

Costs for Using Inhalable Samplers

- Approximate cost for samplers:
 - IOM (plastic) \$ 104.00 (\$20.00 extra cassette)
 - IOM (stainless) \$ 319.00 (\$95.00 extra cassette)
 - Button \$ 213.00
 - CIS \$ 82.50 (\$8.25 extra cassette)
 - 25 mm MCE filter \$ 0.50
 - CFC (pre-loaded) \$ 1.30
- Personal sampling pumps.
 - \$700 to \$1000 for pumps meeting requirements.
- Number required may equal number of samples/month.
 - Average weekly use must be “ready”.
 - Assume one week in field and one week in lab.
 - Assume use at multiple locations.

Costs for Using Inhalable Samplers

- Additional equipment and materials.
 - Ultrasonic cleaner \$ 1000.00
 - Other miscellaneous \$ 2000.00
- Consumables.
 - \$100 to \$300 per month.
- Additional technician time to handle and process inhalable samplers.
 - Estimated one-quarter to one-half FTE.

Note: Cost estimates are best guesses and can vary widely depending on individual site circumstances.

It's Not Just Beryllium

- 2009 ACGIH booklet lists 78 inhalable TLVs.
 - 27 Inhalable Fraction (I)
 - 51 Inhalable Fraction and Vapor (IFV)
- 28 inhalable TLVs are $\leq 0.05 \text{ mg/m}^3$.
- 9 inhalable TLVs are on NIC list.
- ACGIH intends for all TLVs to eventually specify a particle size fraction.
- With 78 inhalable fraction TLVs, why don't the commercial laboratories see more demand?

Additional Work Needed

- Review of literature comparing inhalable samplers under different conditions.
- Evaluation of various sampling scenarios and determining required analytical sensitivity.
- Evaluate on-site vs. off-site analytical costs.
- Determine means to validate sampler cleaning methods.
- Determine time and effort required to implement and maintain use of inhalable samplers.

This Is What We Need (Wish List)

- New generation of personal sampling pumps.
 - Standard Flow: Light weight and quiet; 2 to 4 liters per minute for 12 or more hours.
 - High Flow: A bit larger and heavier, but capable of pulling 10 to 15 liters per minute for up to 10 hours.
- Pre-loaded disposable samplers for each ISO particle fraction.
 - Handle like current closed faced cassettes.
 - Color coded to reduce field selection errors.
 - Standard and high flow series (total of 6 samplers).
 - Designed for ease of handling during analysis.

Resources

- SKC Inc.
 - <http://www.skcinc.com/>
- BGI Instruments
 - <http://www.bgiusa.com/>
- AIHA Laboratory Accreditation Programs
 - <http://www.aihaaccreditedlabs.org/Pages/default.aspx>

Questions



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